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Heat Treater's Guide - Heat Treating Society SUBJECT GUIDE 1 Heat Treating Overview Heat treating, as the name implies, is a series of treatments in

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which heat is used to alter the properties of a metal or alloy. Because time at temperature is also important, heat treatment can be further defined as a series of time-temperature treatments.

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On the other hand, 8 h of soaking at a temperature of 505 °C and aging for 2–5 h at temperatures between 150–155 °C is recommended by the Heat Treater's Guide , while Zolotarevsky , in the case of the AK8M3 (AlSi8Cu3) alloy, advises

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heating at 500 °C for 5–7 h and aging at 180 °C for 5–10 h.

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The popularity of this test has always been that it provides a number that is easily interpreted by heat treaters to “rate” the oil as fast (9 – 11 seconds),

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“medium” (12 - 14 seconds), “slow” (15 - 20 seconds) or marquench (20 - 25 seconds). A schematic of the test method is shown in Figure #1.

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ASM International, Jan 1, 1996 -

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